REVISED EDITION: SEPTEMBER 2000

BESTWAY
5" MOTORCYCLE LIFT

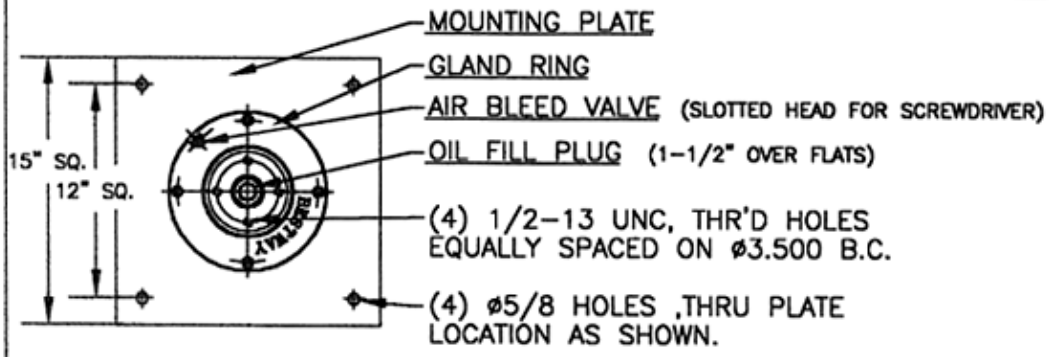
DOC. NO: BHI–5–1–INSTALLATON INSTRUCTIONS

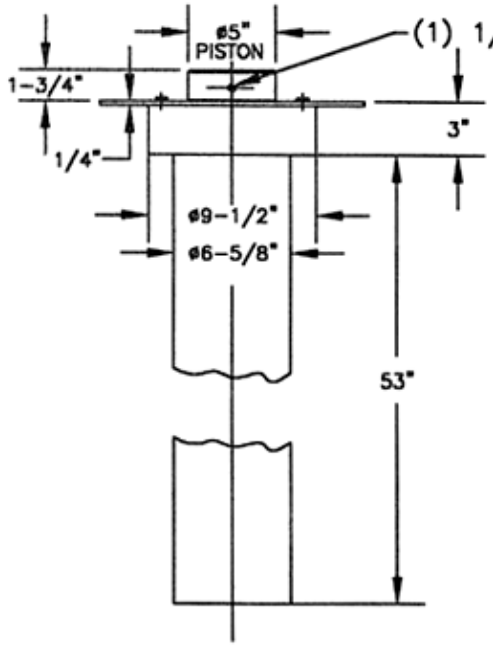
GLOSSARY OF TERMS AND DIMENSIONS

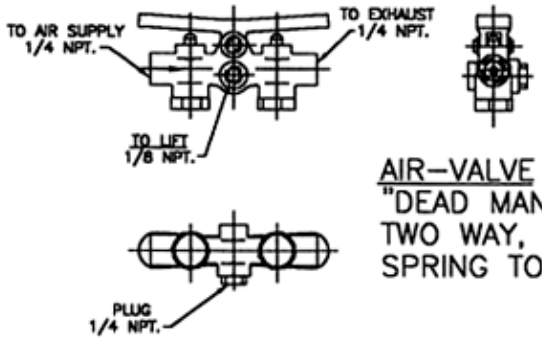
THIS DOCUMENT IS PART OF BESTWAY DWG.NO: 433

WARNING !!!

NEVER OPERATE THIS LIFT UNDER AIR PRESSURE ALONE!!! DANGER TO LIFE AND DAMAGE TO EQUIPMENT MAY OCCUR.







AIR–VALVE
"DEAD MAN" TYPE
TWO WAY, THREE POSITION
SPRING TO CLOSE–CENTER

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BESTWAY
5" MOTORCYCLE LIFT

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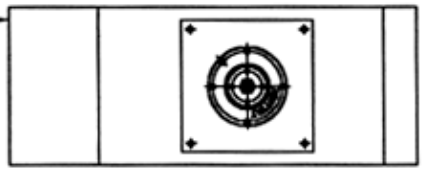
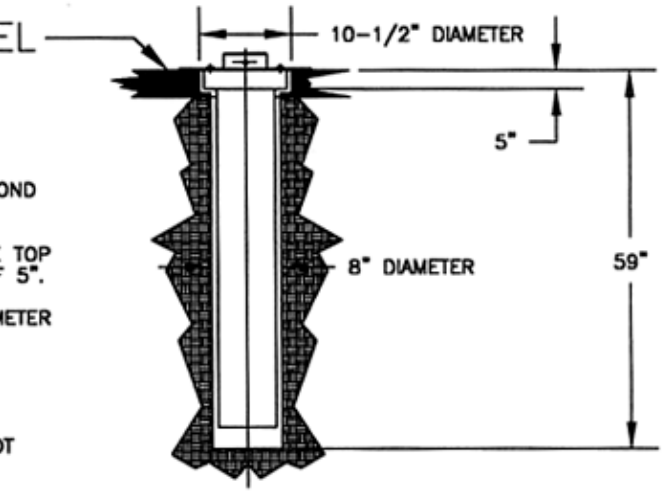
TOP VIEW
SUPERSTRUCTURE SHOWN
IN HIDDEN LINES





1. MAKE SURE THAT THE PROPER LOCATION HAS BEEN SELECTED.
2. LAYOUT THE CENTERLINE OF THE LIFT. MAKE A SECOND LOCATION CHECK BEFORE EXCAVATION.
3. DIG AN 8" DIAMETER HOLE 53" DEEP. ENLARGE THE TOP OF THE HOLE TO 10-1/2" DIAMETER TO DEPTH OF 5".

NOTE: IF A P.V.C. CASING IS USED, THE 10-1/2" DIAMETER HOLE SHOULD BE 53" DEEP. (SEE DWG. #:433)

4. LOWER CYLINDER INTO POSITION, RESTING ON THE 15"x15" MOUNTING PLATE. TURN THE MOUNTING PLATE, SO THAT IT IS PARALLEL TO THE SUPER-STRUCTURE. WHEN THIS IS DONE, LOCATE AND SPOT THE HOLES FOR THE LAG BOLTS.
5. REMOVE THE CYLINDER FROM THE HOLE.
6. DRILL FOR THE INSERT THE SLEEVES FOR THE LAG BOLTS.
7. PUT CYLINDER BACK INTO THE HOLE. LINE UP THE MOUNTING PLATE HOLES WITH THE CONCRETE SLEEVES AND BOLT INTO POSITION.

NOTE: IF A P.V.C. CASING IS USED, DROP IT IN, BEFORE INSTALLING THE CYLINDER.

8. REMOVE THE OIL FILL PLUG FROM THE PISTON HEAD. (USE A 1-1/2" RING SPANNER OR SOCKET)
   OPEN THE BLEEDER VALE, LOCATED IN THE PACKING GLAND. (USE A REGULAR FLAT SCREW DRIVER)

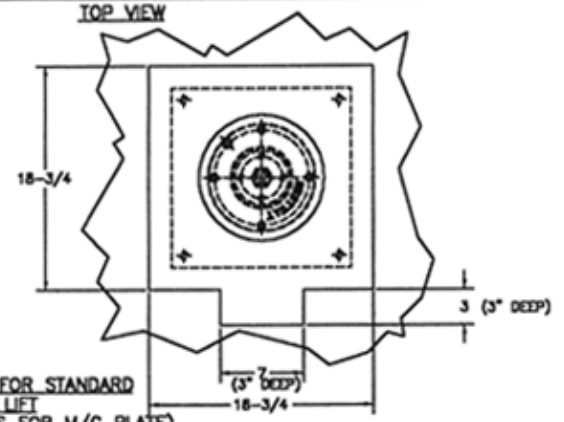
   FILL THE CYLINDER WITH SAE 30W MOTOR OIL, UNTIL THE ENTRAPPED AIR IS FULLY EVACUATED FROM THE CYLINDER AND A STEADY STREAM OF OIL IS COMING OUT FROM THE BLEEDER VALVE.

   CLOSE BLEEDER VALVE.
   CHECK THE OIL LEVEL - IT SHOULD BE ABOUT 1-3/4" BELOW THE BOTTOM OF THE PISTON HEAD.
   TOP OFF IF NECESSARY.
   REINSTALL THE FILL PLUG. MAKE SURE THAT THE PLASTIC WASHER IS CORRECTLY SEATED BELOW THE FILL PLUG.
   DO NOT USE AIR-DRIVEN TOOLS !!!
   THE OIL CAPACITY IS ABOUT 6 GALLONS.

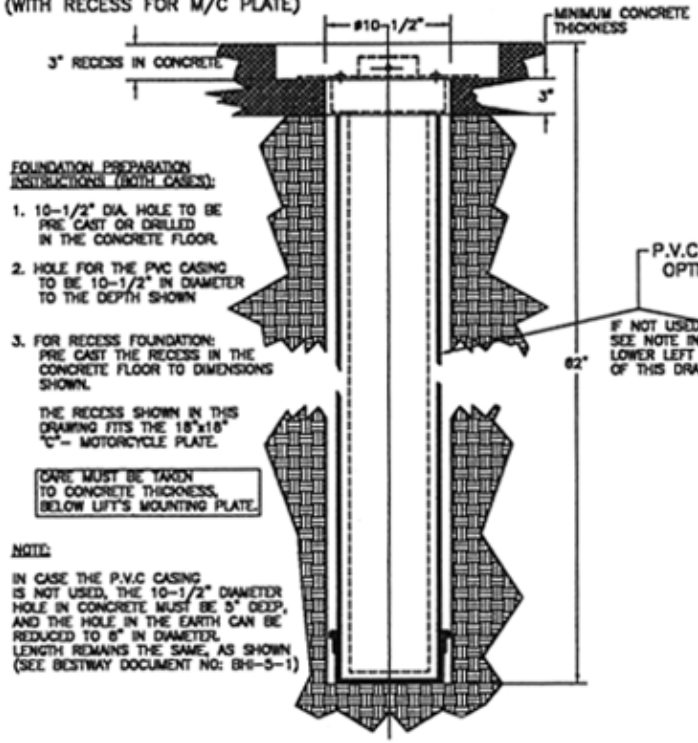
9. MOUNT SUPERSTRUCTURE TO THE TOP OF THE CYLINDER WITH (4) 1/2"-13 UNC x 1-3/4" LONG BOLTS PROVIDED.
10. ASSEMBLE AIR LINE EXTENSION TO PISTON, SO THAT PIPE EXTENDS OUT OF THE SUPERSTRUCTURE. MOUNT AIR VALVE TO PIPE EXTENSION. (ANGLE SUPPORT.)
11. USING QUICK COUPLING ADAPTERS, CONNECT THE AIR HOSE TO THE AIR VALVE.
    AIR VALVE MUST BE "DEAD MAN" TYPE.
12. RAISE THE LIFT SLOWLY, TO 20" ABOVE GROUND. CONTROL THE SPEED BY METERING THE AIR THROUGH THE AIR VALVE.
13. WHEN LIFT IS IN RAISED POSITION, BLEED THE ENTRAPPED AIR OUT OF THE CYLINDER. THIS IS DONE, WITH A FLAT HEAD SCREWDRIVER AND TURNING THE TOP OF THE BLEEDER VALVE IN COUNTER CLOCKWISE DIRECTION, UNTIL A STEADY FLOW OF OIL COMES OUT FROM THE BLEEDER VALVE. CLOSE THE BLEEDER VALVE, IN CLOCKWISE DIRECTION.
14. EXHAUST THE AIR VALVE, FULLY LOWER THE SUPER-STRUCTURE AND TOP OFF TO CORRECT LEVEL.
    WHEN PERFORMING TOPPING OFF, THE AIR SUPPLY MUST BE FULLY DISCONNECTED AND THE LIFT MUST BE DEPRESSURIZED BY EXHAUSTING THE AIR VALVE !!!
15. REPEAT OPERATIONS 12 THROUGH 14 SEVERAL TIMES TO MAKE SURE ALL THE ENTRAPPED AIR IS RELEASED. TOP OFF, WITH OIL, TO CORRECT LEVEL IF NECESSARY.
16. RECHECK ALL BOLTS, PIPES AND VALVE CONNECTIONS. MAKE SURE THAT THE SUPERSTRUCTURE IS TIGHT.

WHEN ALL THIS IS DONE, THE LIFT IS READY FOR SERVICE.

TOP VIEW



FOUNDATION FOR STANDARD MOTORCYCLE LIFT
(WITH RECESS FOR M/C PLATE)



FOUNDATION PREPARATION INSTRUCTIONS (BOTH CASES):

1. 10-1/2" DIA. HOLE TO BE PRE CAST OR DRILLED IN THE CONCRETE FLOOR.
2. HOLE FOR THE PVC CASING TO BE 10-1/2" IN DIAMETER TO THE DEPTH SHOWN
3. FOR RECESS FOUNDATION: PRE CAST THE RECESS IN THE CONCRETE FLOOR TO DIMENSIONS SHOWN.

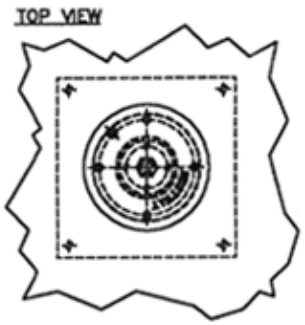
   THE RECESS SHOWN IN THIS DRAWING FITS THE 18"x18" "C"- MOTORCYCLE PLATE.

CARE MUST BE TAKEN TO CONCRETE THICKNESS, BELOW LIFT'S MOUNTING PLATE.

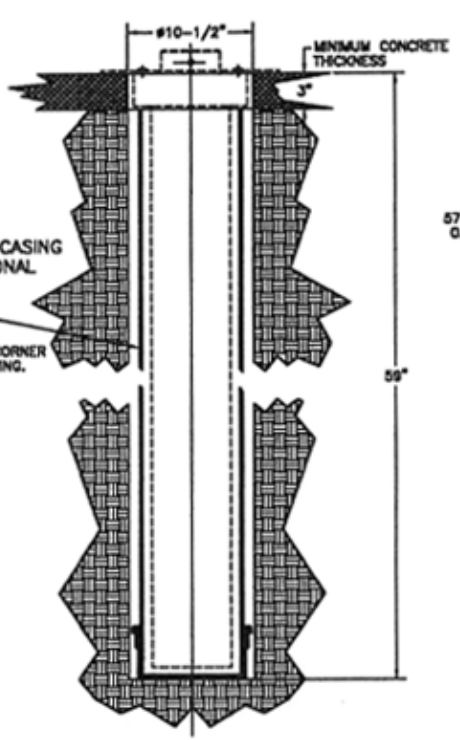
NOTE:

IN CASE THE P.V.C CASING IS NOT USED, THE 10-1/2" DIAMETER HOLE IN CONCRETE MUST BE 5" DEEP, AND THE HOLE IN THE EARTH CAN BE REDUCED TO 8" IN DIAMETER. LENGTH REMAINS THE SAME, AS SHOWN (SEE BESTWAY DOCUMENT NO: BHI-5-1)

TOP VIEW

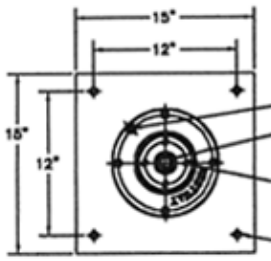


FOUNDATION FOR STANDARD MOTORCYCLE LIFT
(NO RECESS FOR M/C PLATE)



P.V.C CASING OPTIONAL

IF NOT USED, SEE NOTE IN LOWER LEFT CORNER OF THIS DRAWING.



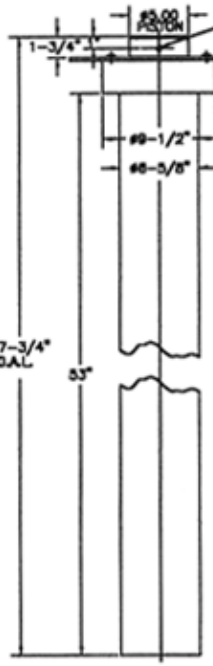
AIR BLEED VALVE(SLOTTED HEAD FOR SCREWDRIVER)

OIL FILL PLUG (1-1/2" OVER FLATS)

(4) 1/2-13 UNC, THR'D HOLES EQUALLY SPACED ON ø3.500 B.C.

(4) ø5/8 HOLES ,THRU PLATE LOCATION AS SHOWN.

(1) 1/8" NPT THR'D - AIR INLET



LIFT DIMENSIONS
(M/C PLATE NOT SHOWN)

GENERAL SPECIFICATIONS:

1. TYPE: HYDRAULIC LIFT, INTEGRATED, IN GROUND. AIR OVER OIL.
2. PISTON DIA: 5.0"
3. STROKE: 36" (STANDARD)
4. CYLINDER O.D.: 6-5/8"
5. OVER ALL LENGTH (OAL): 57-3/4"
6. LIFTING CAPACITY: 1,200 LBS @ 120 PSI.
7. MAXIMUM OPERATING PRESSURE: 150 PSI.
8. OIL CAPACITY: 6 GAL. APPROX.
9. OUTSIDE FINISH: RED PRIMER.

OPTIONS:

1. P.V.C. CASING

WARNING !!!

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NOTES:

1. SEE BESTWAY DOCUMENT: "BHI-5-1" FOR LIFT INSTALLATION
2. SEE BESTWAY DOCUMENT: "BHI-5-2" FOR LIFT MAINTENANCE

REVISIONS

ZONE	REVISION	DESCRIPTION	DATE

CUSTOMER INSTALLATION DRAWING

MATERIAL	SIGNATURES	DATE
FINISH	DRN. E.N.	09.21.00
INTERPRET DRAWING PER ANSI Y14.5 M - 1982		
ALL DIMENSIONS ARE CONCERNING WITHIN .010 T.I.R.		

BESTWAY Hydraulics Company, Inc.

TITLE: 5" DIA. x 36" STROKE - MOTORCYCLE LIFT

COMP. NUMBER: CUST-A

CODE IDENT. D | DWG. NO. 433 | REV. △

SCALE 1=5 | SHEET 1 OF 1